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4                                   **ABSTRACT OF THE DISCLOSURE**

5           An improved truck bed toolbox lid and a method of producing the same. The truck bed  
6 toolbox lid includes an outer metallic sheet layer comprising a generally rectangular top sheet  
7 member, a longitudinal front edge member, two lateral edge members and a longitudinal rear  
8 edge member. A metallic liner sheet member is disposed inside the top sheet member in edge  
9 contact abutment with beveled inside edges of the front and rear longitudinal edge members and  
10 the lateral edge members to create an internal cavity in which the liner is by stitch welding. One  
11 or more injection ports are provided through the liner sheet member through which a self-  
12 expanding and self-curing, relatively high-density, foam is injected. The stitch welded edge  
13 contacts leave non-welded, gas permeable junctions along the wedged cavity periphery at a  
14 funneled apex of the edge contacted boundary which facilitate expansion of the foam toward the  
15 outermost edges of the cavity.